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	REME LUBRICANTS		<u> </u>			•			•		T			NO 1-0 14
	ared to OSHA, ACC, ANSI, NO	,			ards		SDS	Revisio	n: 1.0		SDS	Revisio	n Date	: 2/22/2021
Class	sification of the Hazardous Ch													
		1.	PRODU	ICT & CON	/IPANY	IDE	NTIF	FICA	TIOI	V				
1.1	Product Name:	ProOne [®]	NITRO	DRILLING	FLUID	TR	EAT	MEN	NT.					
.2	Chemical Name:	Vegetable Oi												
.3	Synonyms:	NA												
.4	Trade Names:	ProOne® Nitro	o Drilling Flu	id Treatment										
.5	Product Uses & Restrictions:	Various												
.6	Distributor's Name:			stralia PTY LTD										
.7	Distributor's Address:	6/165 Rookw	ood Rd, Yag	joona NSW 219	9, Sydney	Austral	ia							
.8	Emergency Phone:	Poisons	Informat	ion Centre	Austr	alia:	13 1	1 26	Nev	v Ze	alar	nd: 0	800	764 766
.9	Business Phone / Fax:	Tel: +61 1300	0 00 7761											
			2. I	HAZARDS	IDENT	IFIC	ATIO	NC						
		WARNING! Classification Hazard State Precautionan - Wear prote plenty of soa irritation occu with water for rinsing. P33 off contamina	CAUSES SHEET CAUSE	o may seek advi KIN IRRITATION ; Eye Irrit. 2 d315 – Causes s (P): P264 – W eye protection/ P321 – Specific lical advice/atter inutes. Remov eye irritation pe and wash it befo	kin irritatio fash thorou face prote c treatmen ntion. P30 e contact rsists: Get ore reuse.	n. H31 ghly w ection. :: see t 5+P35 lenses medic P405 -	9 – Ca ith soa P302 his cor 1+P33 , if pre al advi	auses sap and +P352 ntainer 8 – IF esent aice/atte	RRITAT serious water a - IF C label. IN EYI and ea ention. d up.	eye in after h DN SK P322 ES: R sy to P362	rritatio andlir (IN: W +P313 inse o do.	n. ng. P28 /ash wi 3 – If sk autious Contini	30 ith kin sly ue	<u>(!)</u>
		<u> </u>	JIVIF US		GKEDI		11/11	UKI			IMITO	N AIR (m	/ ³ \	
						AC	GIH		NOHSC	JUNE E	INITIO	OSHA	g/III /	
						pp	m		ppm			ppm		1
	IOAL NAME(O)	0.00	DTECC ::	EINESS		 .	OT-:	ES-	ES-	ES-	DE:	0	ID: ::	
HEM	ICAL NAME(S)	CAS No. 120962-03-0	NA	NA	% 40-70	TLV NA	STEL NA	TWA NF	STEL NF	PEAK NF	PEL NA	STEL NA	IDLH NA	OTHER
RAS	SSICA NAPUS (CANOLA) OIL	120302-03-0	100	110/1	140-10	14/1	14/1	141	141	141	14/7	14/	14/7	
EMULSIFIER/POLYMER/EXTREME PRESSURE ADDITIVE (PROPRIETARY)		NA	NA	NA	5.0-40	NA	NA	NF	NF	NF	NA	NA	NA	
			4	. FIRST A	ID ME	ASU	RES	<u> </u>						
4.1	First Aid:	Ingestion:	DO NOT IN	NDUCE VOMITI ocal emergency If vomiting occu	NG. Cont	act Ch numb	emTre er for	ec at + assista	ance a	nd ins	struction	ons. S	eek ir	nmediate med

4.1	First Aid:	Ingestion:	DO NOT INDUCE VOMITING. Contact ChemTrec at +1 (703) 527-3887 or the nearest Poison Control Center or local emergency telephone number for assistance and instructions. Seek immediate medical attention. If vomiting occurs spontaneously, keep victim's head lowered (forward) to reduce the risk of aspiration.
		Eyes:	If product gets in the eyes, flush eyes thoroughly with copious amounts of water for at least 15 minutes, holding eyelid(s) open to ensure complete flushing. If the eyes or face become swollen during or following use, consult a physician or emergency room immediately.
		Skin:	Remove contaminated clothing and wash affected areas with soap and water. If irritation persists, seek prompt medical attention. Do not wear contaminated clothing until after it has been properly cleaned.
		Inhalation:	Remove victim to fresh air at once. If breathing is difficult, administer supplemental oxygen and seek immediate medical attention. If breathing stops, perform artificial respiration.
4.2	Effects of Exposure:	Ingestion:	If product is swallowed, may cause nausea, vomiting and/or diarrhea.
		Eyes:	May cause transient mild-eye irritation with short-term contact with liquid, spray or mist.
		Skin:	This product can cause mild, transient skin irritation with short-term exposure. This product can cause allergic skin reactions (e.g., rashes, welts, dermatitis) upon prolonged or repeated exposure.
		Inhalation:	No significant adverse health effects are expected to occur upon short-term exposure to this product.
4.3	Symptoms of Overexposure:	Eyes:	Overexposure in eyes may cause redness, itching and watering.
		Skin:	Symptoms of skin overexposure may include redness, itching, and irritation of affected areas The product can cause allergic skin reactions (e.g., rashes, welts, dermatitis) upon prolonged or repeated exposure.



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Prepared to OSHA, ACC, ANSI, NOHSC, WHMIS, 2001/58 & 1272/2008/EC Standards SDS Revision: 1.0 SDS Revision Date: 2/22/2021 Classification of the Hazardous Chemical (in accordance with WHS Regulation) 4. FIRST AID MEASURES - cont'd 4 4 Acute Health Effects: Moderate irritation to eyes and skin near affected areas. Additionally, high concentrations of vapors can cause drowsiness, dizziness, headaches and nausea. 4.5 Chronic Health Effects: Prolonged exposure to this product may cause skin dryness or dermatitis. 4.6 Target Organs: Eves & skin. Medical Conditions 4.7 Pre-existing dermatitis, other skin conditions, and disorders of the 1 Aggravated by Exposure: target organs (eyes & skin). FLAMMABILIT\ 1 PHYSICAL HAZARDS 0 PROTECTIVE EQUIPMENT В SKIN 5. FIREFIGHTING MEASURES 5.1 Fire & Explosion Hazards: This material can burn but will not readily ignite. This material will release vapors when heated above the flash point temperature that can ignite when exposed to a source of ignition. In enclosed spaces, heated vapor can ignite with explosive force. Mists or sprays may burn at temperatures below the flash point. Carbon dioxide, carbon monoxide, smoke, fumes, unburned hydrocarbons and trace oxides of sulfur, phosphorus and nitrogen. Also, depending upon the conditions of use, low concentrations of hydrogen sulfide can be released. 5.2 Extinguishing Methods: Dry chemical, foam, carbon dioxide, and water fog. 5.3 Firefighting Procedures: Keep containers cool until well after the fire is out. Use water spray to cool fire-exposed surfaces and to protect personal. Avoid spraying water directly into storage containers because of danger of boil over. Prevent runoff from fire control or dilution from entering sewers, drains, drinking water supply, or any natural waterway. Firefighters must use full bunker gear including NIOSH-approved positive pressure self-contained breathing apparatus to protect against potential hazardous combustion or decomposition products and oxygen deficiencies. 6. ACCIDENTAL RELEASE MEASURES 6 1 Spills Before cleaning any spill or leak, individuals involved in spill cleanup must wear appropriate Personal Protective Fauipment For small spills (e.g., < 1 gallon (3.8 L)) wear appropriate personal protective equipment (e.g., goggles, gloves). Maximize ventilation (open doors and windows). Remove spilled material with absorbent material and place into appropriate closed container(s) for disposal. Dispose of properly in accordance with local, state and federal regulations. Wash all affected areas and outside of container with plenty of warm water and soap. Remove any contaminated clothing and wash thoroughly before reuse. For <u>large spills</u> (e.g., \geq 1 gallon (3.8 L)), deny entry to all unprotected individuals. Dike and contain spill with inert material (e.g., sand or earth). Use non-sparking tools for recovery and cleanup. Transfer liquid to containers for recovery or disposal and solid diking material to separate containers for proper disposal. Remove contaminated clothing promptly and wash affected skin areas with soap and water. Keep spills and cleaning runoffs out of municipal sewers and open bodies of water. 7. HANDLING & STORAGE INFORMATION 7.1 Work & Hygiene Practices: Use normal hygiene practices. Avoid breathing vapors. Avoid direct skin contact. Wash hands thoroughly after using this product and before eating, drinking, or smoking. 7.2 Storage & Handling: Use and store in a cool, dry, well-ventilated area. Keep away from excessive heat, open flames, sparks, and other possible sources of ignition. Do not store in unmarked containers or storage devices. Recommended maximum shelf life: 36 months. Empty containers may contain product residue. Do not pressurize, cut, heat or weld empty containers. Do not reuse 7.3 Special Precautions: empty containers without commercial cleaning or reconditioning. Keep container tightly closed when not in use. Do not store at temperatures above 120 °F (49 °C). Store away from strong oxidizers. 8. EXPOSURE CONTROLS & PERSONAL PROTECTION 8.1 Exposure Limits: ACGIH NOHSC **OSHA** OTHER ppm (mg/m³) STEL **ES-STEL** STEL CHEMICAL NAME(S) **ES-TWA ES-PEAK** IDLH NA NF NA 5 NF 5 NA Use with adequate ventilation to ensure exposure levels are maintained below the limits provided above. 8.2 Ventilation & Engineering exhaust ventilation to control airborne vapor. Ensure eyewash/safety shower stations are available near areas where this product is used. Respiratory Protection: No special respiratory protection is required under typical circumstances of use or handling. If 8.3 necessary, use only respiratory protection authorized per U.S. OSHA's requirement in 29 CFR §1910.134, or applicable U.S. state regulations, or the appropriate standards of Canada, its provinces, E.C. member states, or Australia.



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Classification of the Hazardous Chemical (in accordance with WHS Regulation)

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	8. E	EXPOSURE CONTROLS & PERSONAL PROTECTION – cont'd
8.4	Eye Protection:	Wear protective eyewear (e.g., safety glasses with side-shield) at all times when handling this product. Always use protective eyewear when cleaning spills or leaks. Contact lenses pose a special hazard; soft lenses may absorb and concentrate irritants.
8.5	Hand Protection:	Use gloves constructed of chemical resistant materials such as neoprene or heavy nitrile rubber if frequent or prolonged contact is expected. If necessary, refer to U.S. OSHA 29 CFR §1910.138, the appropriate standards of Canada, of the E.C. member states.
8.6	Body Protection:	Avoid prolonged and/or repeated skin contact. Use clean and impervious protective clothing (e.g., neoprene or Tyvek®) if splashing or spraying conditions are present. Protective clothing should include long-sleeves, apron, boots and additional facial protection. Remove contaminated clothing. Launder contaminated clothing before reusing. Contaminated leather goods should be removed promptly and discarded. When handling large quantities (e.g., ≥ 1 gallon), eye wash stations and deluge showers should be available. Upon completion of work activities involving large quantities of this product, wash any exposed areas thoroughly with soap and water.
		9. PHYSICAL & CHEMICAL PROPERTIES
9.1	Appearance:	Amber oily liquid
9.2	Odor:	Mild odor
9.3	Odor Threshold:	NA
9.4	pH:	8.7
9.5	Melting Point/Freezing Point:	NA
9.6	Initial Boiling Point/Boiling	NA .
9.7	Range: Flashpoint:	>204 °C (400 °F)
9.8	Upper/Lower Flammability	` '
	Limits:	NA .
9.9	Vapor Pressure:	Negligible at ambient temperature
9.10	Vapor Density:	NA NA
9.11	Relative Density:	0.8967
9.12	Solubility:	Soluble in water
9.13	Partition Coefficient (log P _{ow}):	NA
9.14	Autoignition Temperature:	NA
9.15	Decomposition Temperature:	NA
9.16 9.17	Viscosity: Other Information:	NA Lucia di
9.17	Other information.	VOC: nil
		10. STABILITY & REACTIVITY
10.1	Stability:	Stable at normal temperatures.
10.2	Hazardous Decomposition	Fumes, smoke, carbon monoxide, silicon oxides.
10.3	Products: Hazardous Polymerization:	
10.3	Conditions to Avoid:	Will not occur.
10.4	Incompatible Substances:	Open flames, sparks, high heat, and close proximity to incompatible substances. Strong oxidizing agents.
10.0	тостраные сарышносо.	Strong oxidizing agents.
		11. TOXICOLOGICAL INFORMATION
11.1	Routes of Entry:	
11.1	Toxicity Data:	Inhalation: NO Absorption: YES Ingestion: YES This product has NOT been tested on animals to obtain toxicology data. Toxicology data, found in scientific literature, is
' ' -	. Shory Data.	available for some of the components of the product and is not presented in this document.
11.3	Acute Toxicity:	Moderate irritation to eyes and skin near affected areas.
11.4	Chronic Toxicity:	In long term studies (up to two years) no carcinogenic effects have been reported in any animal species tested.
11.5	Suspected Carcinogen:	NA
11.6	Reproductive Toxicity:	This product is not reported to produce reproductive toxicity in humans.
	Mutagenicity:	This product is not reported to produce mutagenic effects in humans.
	Embryotoxicity:	This product is not reported to produce embryotoxic effects in humans.
	Teratogenicity:	This product is not reported to produce teratogenic effects in humans.
	Reproductive Toxicity:	This product is not reported to produce reproductive effects in humans.
11.7	Irritancy of Product:	See section 4.3
11.8	Biological Exposure Indices:	NE
11.9	Physician Recommendations:	Treat symptomatically.



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Prepared to OSHA, ACC, ANSI, NOHSC, WHMIS, 2001/58 & 1272/2008/EC Standards SDS Revision: 1.0 SDS Revision Date: 2/22/2021 Classification of the Hazardous Chemical (in accordance with WHS Regulation) 12. ECOLOGICAL INFORMATION 12.1 Environmental Stability: There are no specific data available for this product 12.2 Effects on Plants & Animals: There are no specific data available for this product. 12.3 Effects on Aquatic Life: LC₅₀ (Fathead Minnows, 96-h): ≥ 750 mg/L 13. DISPOSAL CONSIDERATIONS Waste Disposal: 13.1 Dispose of in accordance with federal, state, provincial and local hazardous waste laws 13.2 Special Considerations: NA 14. TRANSPORTATION INFORMATION The basic description (ID Number, proper shipping name, hazard class & division, packing group) is shown for each mode of transportation. Additional descriptive information may be required by 49 CFR, IATA/ICAO, IMDG and the CTDGR. 49 CFR (GND): **NOT REGULATED** 14.2 IATA (AIR): **NOT REGULATED** IMDG (OCN): 14.3 **NOT REGULATED** TDGR (Canadian GND): 14.4 NOT REGULATED 14.5 ADR/RID (EU) NOT REGULATED NOT REGULATED 14.6 SCT (MEXICO) 14.7 ADGR (AUS): **NOT REGULATED** 15. REGULATORY INFORMATION 15.1 SARA Reporting This product does not contain any substances subject to SARA Title III, section 313 reporting requirements. Requirements 15.2 SARA Threshold Planning There are no specific Threshold Planning Quantities for the components of this product. Quantity: 15.3 TSCA Inventory Status: The components of this product are listed on the TSCA Inventory. 15.4 **CERCLA Reportable Quantity** 15.5 Other Federal Requirements: This material does not contain any hazardous air pollutants. None of the components in this product are listed as priority pollutants under the CWA. None of the components in this product are listed as toxic pollutants under the CWA 15.6 Other Canadian Regulations: This product has been classified according to the hazard criteria of the CPR and the SDS contains all of the information required by the CPR. The components of this product are listed on the DSL/NDSL. None of the components of this product are listed on the Priorities Substances List. WHMIS D2B (Other Toxic Effects) 15.7 State Regulatory Information: Canola oil is found on the following state criteria list: Pennsylvania Right-to-Know List (PA) and New Jersey Right-to-No other ingredients in this product, present in a concentration of 1.0% or greater, are listed on any of the following state criteria lists: California Proposition 65 (CA65), Delaware Air Quality Management List (DE), Florida Toxic Substances List (FL), Massachusetts Hazardous Substances List (MA), Michigan Critical Substances List (MI), Minnesota Hazardous Substances List (MN), New Jersey Right-to-Know List (NJ), New York Hazardous Substances List (NY), Pennsylvania Right-to-Know List (PA), Washington Permissible Exposures List (WA), Wisconsin Hazardous Substances List (WI). 15.8 Other Requirements: The primary components of this product are not listed in Annex I of EU Directive 67/548/EEC: Harmful (Xn). Risk Phrases: (R) 20/21/22 36 - Harmful by inhalation, in contact with skin and if swallowed. Safety Phrases: (S) 2-36-45 - Keep out of reach of children. Wear suitable protective clothing. In case of accident or if you feel unwell seek medical advice immediately (show the label where possible).



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Prepared to OSHA, ACC, ANSI, NOHSC, WHMIS, 2001/58 & 1272/2008/EC Standards SDS Revision: 1.0 SDS Revision Date: 2/22/2021 Classification of the Hazardous Chemical (in accordance with WHS Regulation) 16. OTHER INFORMATION WARNING! CAUSES SKIN IRRITATION. CAUSES SERIOUS EYE IRRITATION. Wash thoroughly with soap and Other Information: water after handling. Wear protective gloves/ eye protection/ face protection. IF ON SKIN: Wash with plenty of soap and water. Specific treatment: see this container label. If skin irritation occurs: Get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. Use only as directed. KEEP OUT OF REACH OF CHILDREN. 16.2 Terms & Definitions: See last page of this Safety Data Sheet. 16.3 Disclaimer: This Safety Data Sheet is offered pursuant to OSHA's Hazard Communication Standard, 29 CFR §1910.1200. Other government regulations must be reviewed for applicability to this product. To the best of ShipMate's & ProOne, Inc.'s knowledge, the information contained herein is reliable and accurate as of this date; however, accuracy, suitability or completeness is not guaranteed and no warranties of any type, either expressed or implied, are provided. information contained herein relates only to the specific product(s). If this product(s) is combined with other materials, all component properties must be considered. Data may be changed from time to time. Be sure to consult the latest edition 16.4 Prepared for: Pro-1-One Lubricant Australia PTY LTD 6/165 Rookwood Rd, Yagoona NSW 2199, Sydney, Australia Tel: +61 1300 00 7761 e-mail: info@pro-one.net.au http://www.pro-one.net.au 16.5 Prepared by: ShipMate, Inc. P.O. Box 787 Sisters, Oregon 97759-0787 USA

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DEFINITION OF TERMS

A large number of abbreviations and acronyms appear on a SDS. Some of these that are commonly used include the following:

GENERAL INFORMATION:

CAS No.	Chemical Abstract Service Number		
EXPOSURE	LIMITS IN AIR:		
ACGIH	American Conference on Governmental Industrial Hygienists		
C Ceiling Limit			
ES Exposure Standard (Australia)			
IDLH Immediately Dangerous to Life and Health			
OSHA U.S. Occupational Safety and Health Administration			
PEL Permissible Exposure Limit			
STEL Short-Term Exposure Limit			
TLV Threshold Limit Value			
TWA	Time Weighted Average		

FIRST AID MEASURES:

CPR Cardiopulmonary resuscitation - method in which a person whose heart has stopped receives manual chest compressions and breathing to circulate blood and provide oxygen to the body.

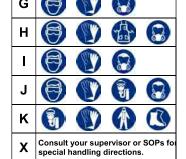
HMIS-III HEALTH, FLAMMABILITY & REACTIVITY RATINGS:

0	Minimal Hazard				
1 Slight Hazard					
2	2 Moderate Hazard				
3	Severe Hazard				
4	Extreme Hazard				



PERSONAL PROTECTION RATINGS:

Α		
В		
С		
D		
Е		
F		





Safety Glasses



Face Shield & Protective Eyewear









Boots

Full Face Respirator

Dust & Vapor Half-Mask Respirator

Full Face Respirator

Airline Hood/Mask

OTHER STANDARD ABBREVIATIONS:

ML	Maximum Limit			
mg/m3	milligrams per cubic meter			
NA	Not Available			
ND	ND Not Determined			
NE	Not Established			
NF	Not Found			
NR	No Results			
ppm parts per million				
SCBA	Self-Contained Breathing Apparatus			

NATIONAL FIRE PROTECTION ASSOCIATION: NFPA

NATIONAL FIL	NATIONAL FIRE PROTECTION ASSOCIATION: NFFA						
FLAMMABILI	TY LIMITS IN AIR:						
Autoignition Temperature	Minimum temperature required to initiate combustion in air with no other source of ignition						
LEL	Lower Explosive Limit - lowest percent of vapor in air, by volume, that will explode or ignite in the presence of an ignition source						
UEL	Upper Explosive Limit - highest percent of vapor in air, by volume, that will explode or ignite in the presence of an ignition source						

HAZARD RATINGS:

0	Minimal Hazard			
1	Slight Hazard			
2	Moderate Hazard			
3	Severe Hazard			
4	Extreme Hazard			
ACD	Acidic			
ALK	Alkaline			
COR	Corrosive			
₩	Use No Water			
ОХ	Oxidizer			
TREFOIL	Radioactive			
TOVICOL COLOAL INFORMATION.				



TOXICOLOGICAL INFORMATION:

LD ₅₀	Lethal Dose (solids & liquids) which kills 50% of the exposed animals				
	S				
LC 50	Lethal concentration (gases) which kills 50% of the exposed animal				
ppm	Concentration expressed in parts of material per million parts				
TD _{lo}	Lowest dose to cause a symptom				
TCLo	Lowest concentration to cause a symptom				
TD _{Io} , LD _{Io} , & LD _o or	Lowest dose (or concentration) to cause lethal or toxic effects				
TC, TC _o , LC _{io} , & LC _o					
IARC	International Agency for Research on Cancer				
NTP	National Toxicology Program				
RTECS	Registry of Toxic Effects of Chemical Substances				
BCF	Bioconcentration Factor				
TL _m	Median threshold limit				
log K _{ow} or log K _{oc}	Coefficient of Oil/Water Distribution				

REGULATORY INFORMATION:

WHMIS	Canadian Workplace Hazardous Material Information System		
DOT	U.S. Department of Transportation		
TC	Transport Canada		
EPA	U.S. Environmental Protection Agency		
DSL	Canadian Domestic Substance List		
NOHSC National Occupational Health and Safety Commission (Australia)			
NDSL Canadian Non-Domestic Substance List			
PSL Canadian Priority Substances List			
TSCA	U.S. Toxic Substance Control Act		
EU	European Union (European Union Directive 67/548/EEC)		
WGK	Wassergefährdungsklassen (German Water Hazard Class)		
HMIS-III	National Paint & Coatings Association Hazardous Materials Identification System		

WORKPLACE HAZARDOUS MATERIALS IDENTIFICATION (WHMIS) SYSTEM:

0	(*)	(a)	@	Ð	®		(R)
Class A	Class B	Class C	Class D1	Class D2	Class D3	Class E	Class F
Compressed	Flammable	Oxidizing	Toxic	Irritation	Infectious	Corrosive	Reactive

EC (67/548/EEC) INFORMATION:

F.T.	繼	N	*	0	2	×	X
С	E	F	N	0	Т	Xi	Xn
Corrosive	Explosive	Flammable	Harmful	Oxidizing	Toxic	Irritant	Harmful

CLP/GHS (1272/2008/EC) PICTOGRAMS:

<	>			\Diamond			\line{\cdots}		\$
GHS	601	GHS02	GHS03	GHS04	GHS05	GHS06	GHS07	GHS08	GHS09
Explo	sive	Flammable	Oxidizer	Pressurized	Corrosive	Toxic	Harmful Irritating	Health Hazard	Environment