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Prepared to OSHA, ACC, ANSI, NOHSC, WHMIS, 1272/2008/EC & GHS Standards SDS Revision: 1.0 SDS Revision Date: 2/22/2021 Classification of the Hazardous Chemical (in accordance with WHS Regulation) 1. PRODUCT & COMPANY IDENTIFICATION 1.1 Product Name: ProOne[®] BIOSTABLE DOWNHOLE DRILLING FLUID 1.2 Chemical Name: Mixture 1.3 Synonyms: NA 1.4 Trade Names: ProOne[®] ACA BioStable DownHole Drilling Fluid 1.5 Product Uses & Restrictions Emulsifiable Oil 1.6 Distributor's Name Pro-1-One Lubrication Australia PTY LTD 1.7 Distributor's Address 6/165 Rookwood Rd, Yagoona NSW 2199, Sydney Australia 1.8 Emergency Phone: Poisons Information Centre: Australia: 13 11 26 New Zealand: 0800 764 766 1.9 Business Phone / Fax: Tel: +61 1300 00 7761 2. HAZARDS IDENTIFICATION 2.1 Hazard Identification: This product is classified as a HAZARDOUS SUBSTANCE but not as DANGEROUS GOODS according to the classification criteria of NOHSC: 1088 (2004) and ADG Code (Australia). In the event of an exposure or medical inquiry involving this product, please contact a physician or local poison control center, who may seek advice from the U.S. manufacturer, and show them this SDS. WARNING! CAUSES SKIN IRRITATION. CAUSES SERIOUS EYE IRRITATION. Classification: Skin Irrit. 2; Eye Irrit. 2 Hazard Statements (H): H315 - Causes skin irritation. H319 - Causes serious eye irritation. Precautionary Statements (P): P264 - Wash thoroughly with soap and water after handling. P280 - Wear protective gloves/ eye protection/ face protection. P302+P352 - IF ON SKIN: Wash with plenty of soap and water. P321 - Specific treatment: see this container label. P322+P313 - If skin irritation occurs: Get medical advice/attention. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337+P313 - If eye irritation persists: Get medical advice/attention. P362+P364 - Take off contaminated clothing and wash it before reuse. P405 - Store locked up 3. COMPOSITION & INGREDIENT INFORMATION EXPOSURE LIMITS IN AIR (mg/m³) ACGIH NOHSC OSHA ppm ppm ppm ES-ES-ES-STEL IDLH RTECS No EINECS No TLV PEAK PEI STEL OTHER CHEMICAL NAME(S) CAS No. % TWA STEL 120962-03-0 NA 40-70 NA NA NA NF NF NF NA NA NA BRASSICA NAPUS (CANOLA) OIL 20-40 POLYOXYETHYLENE SORBITOL 57171-56-9 NA INA NA NA NF NF NF NA NA NA HEXAOLEATE 68130-33-6 NA NA 10-40 NA NA NF NF NF NA NA NA POLYMER (POLY(OXY-1,2-ETHANEDIYL), 68071-17-0 NA NA 5-30 NA NA NF NF NF NA NA NA ALPHA.-ISODECYL-.OMEGA.-HYDROXY-, PHOSPHATE, Skin Irrit. 2; Eye Irrit. 2; H315, H319 POTASSIUM SALT) NA NA NA 0.0-5.0 NA NA NF NF NF NA NA NA ProOne PROPRIETARY 4. FIRST AID MEASURES 4.1 First Aid: DO NOT INDUCE VOMITING. Contact ChemTrec at +1 (703) 527-3887 or the nearest Poison Control Ingestion: Center or local emergency telephone number for assistance and instructions. Seek immediate medical attention. If vomiting occurs spontaneously, keep victim's head lowered (forward) to reduce the risk of aspiration. If product gets in the eyes, flush eyes thoroughly with copious amounts of water for at least 15 minutes, Eyes: holding eyelid(s) open to ensure complete flushing. If the eyes or face become swollen during or following use, consult a physician or emergency room immediately. Skin: Remove contaminated clothing and wash affected areas with soap and water. If irritation persists, seek prompt medical attention. Do not wear contaminated clothing until after it has been properly cleaned. Inhalation: Remove victim to fresh air at once. If breathing is difficult, administer supplemental oxygen and seek immediate medical attention. If breathing stops, perform artificial respiration. 4.2 Effects of Exposure: Ingestion: If product is swallowed, may cause nausea, vomiting and/or diarrhea. May cause transient mild-eye irritation with short-term contact with liquid, spray or mist. Eyes: Skin: This product can cause mild, transient skin irritation with short-term exposure. This product can cause allergic skin reactions (e.g., rashes, welts, dermatitis) upon prolonged or repeated exposure. No significant adverse health effects are expected to occur upon short-term exposure to this product. Inhalation:



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Prepared to OSHA, ACC, ANSI, NOHSC, WHMIS, 1272/2008/EC & GHS Standards SDS Revision: 1.0 SDS Revision Date: 2/22/2021 Classification of the Hazardous Chemical (in accordance with WHS Regulation) FIRST AID MEASURES – cont'd 4.3 Symptoms of Overexposure: Overexposure in eyes may cause redness, itching and watering. Eyes: Symptoms of skin overexposure may include redness, itching, and irritation of affected areas The product <u>Skin</u>: cán cause allergic skin reactions (e.g., rashes, welts, dermatitis) upon prolonged or repeated exposure. Moderate irritation to eyes and skin near affected areas. Additionally, high concentrations of vapors can cause 4.4 Acute Health Effects: drowsiness, dizziness, headaches and nausea. 45 Chronic Health Effects: Prolonged exposure to this product may cause skin dryness or dermatitis. 4.6 Target Organs: Eyes & skin. 4.7 Medical Conditions Pre-existing dermatitis, other skin conditions, and disorders of the HEALTH 1 Aggravated by Exposure: target organs (eyes & skin). FLAMMABILITY 1 **PHYSICAL HAZARDS** 0 **PROTECTIVE EQUIPMENT** В EYES SKIN 5. FIREFIGHTING MEASURES Fire & Explosion Hazards: This material can burn but will not readily ignite. This material will release vapors when heated above 5.1 the flash point temperature that can ignite when exposed to a source of ignition. In enclosed spaces, heated vapor can ignite with explosive force. Mists or sprays may burn at temperatures below the flash point. Carbon dioxide, carbon monoxide, smoke, fumes, unburned hydrocarbons and trace oxides of sulfur, phosphorus and nitrogen. Also, depending upon the conditions of use, low concentrations of hydrogen sulfide can be released. Extinguishing Methods: 5.2 Dry chemical, foam, carbon dioxide, and water fog. 5.3 Firefighting Procedures: Keep containers cool until well after the fire is out. Use water spray to cool fire-exposed surfaces and to protect personal. Avoid spraying water directly into storage containers because of danger of boil over. Prevent runoff from fire control or dilution from entering sewers, drains, drinking water supply, or any natural waterway. Firefighters must use full bunker gear including NIOSH-approved positive pressure self-contained breathing apparatus to protect against potential hazardous combustion or decomposition products and oxygen deficiencies. 6. ACCIDENTAL RELEASE MEASURES 6.1 Spills Before cleaning any spill or leak, individuals involved in spill cleanup must wear appropriate Personal Protective Equipment. For small spills (e.g., < 1 gallon (3.8 L)) wear appropriate personal protective equipment (e.g., goggles, gloves). Maximize ventilation (open doors and windows). Remove spilled material with absorbent material and place into appropriate closed container(s) for disposal. Dispose of properly in accordance with local, state and federal regulations. Wash all affected areas and outside of container with plenty of warm water and soap. Remove any contaminated clothing and wash thoroughly before reuse. For large spills (e.g., ≥ 1 gallon (3.8 L)), deny entry to all unprotected individuals. Dike and contain spill with inert material (e.g., sand or earth). Use non-sparking tools for recovery and cleanup. Transfer liquid to containers for recovery or disposal and solid diking material to separate containers for proper disposal. Remove contaminated clothing promptly and wash affected skin areas with soap and water. Keep spills and cleaning runoffs out of municipal sewers and open bodies of water. 7. HANDLING & STORAGE INFORMATION Work & Hygiene Practices: Use normal hygiene practices. Avoid breathing vapors. Avoid direct skin contact. Wash hands thoroughly after using 7.1 this product and before eating, drinking, or smoking. 7.2 Storage & Handling: Use and store in a cool, dry, well-ventilated area. Keep away from excessive heat, open flames, sparks, and other possible sources of ignition. Do not store in unmarked containers or storage devices. Recommended maximum shelf life: 36 months. 73 Special Precautions: Empty containers may contain product residue. Do not pressurize, cut, heat or weld empty containers. Do not reuse empty containers without commercial cleaning or reconditioning. Keep container tightly closed when not in use. Do not store at temperatures above 120 °F (49 °C). Store away from strong oxidizers. 8. EXPOSURE CONTROLS & PERSONAL PROTECTION Exposure Limits: ACGIH NOHSC OSHA OTHER 8.1 ppm (mg/m³) TLV ES-STEL IDLH CHEMICAL NAME(S) STEL ES-TWA ES-PEAK PEL STEL OIL MIST NA 5 NF NF 5 NA NA MIST 8.2 Ventilation & Engineering Use with adequate ventilation to ensure exposure levels are maintained below the limits provided above. Use local Controls: exhaust ventilation to control airborne vapor. Ensure eyewash/safety shower stations are available near areas where this product is used.



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	8.	EXPOSURE CONTROLS & PERSONAL PROTECTION – cont'd	
8.3	Respiratory Protection:	No special respiratory protection is required under typical circumstances of use or handling. If necessary, use only respiratory protection authorized per U.S. OSHA's requirement in 29 CFR §1910.134, or applicable U.S. state regulations, or the appropriate standards of Canada, its provinces, E.C. member states, or Australia.	
8.4	Eye Protection:	Wear protective eyewear (e.g., safety glasses with side-shield) at all times when handling this product. Always use protective eyewear when cleaning spills or leaks. Contact lenses pose a special hazard; soft lenses may absorb and concentrate irritants.	
8.5	Hand Protection:	Use gloves constructed of chemical resistant materials such as neoprene or heavy nitrile rubber if frequent or prolonged contact is expected. If necessary, refer to U.S. OSHA 29 CFR §1910.138, the appropriate standards of Canada, of the E.C. member states.	
8.6	Body Protection:	Avoid prolonged and/or repeated skin contact. Use clean and impervious protective clothing (e.g., neoprene or Tyvek [®]) if splashing or spraying conditions are present. Protective clothing should include long-sleeves, apron, boots and additional facial protection. Remove contaminated clothing. Launder contaminated clothing before reusing. Contaminated leather goods should be removed promptly and discarded. When handling large quantities (e.g., ≥ 1 gallon), eye wash stations and deluge showers should be available. Upon completion of work activities involving large quantities of this product, wash any exposed areas thoroughly with soap and water.	

	9. PHYSICAL & CHEMICAL PROPERTIES					
9.1	Appearance:	Amber oily liquid				
9.2	Odor:	Mild odor				
9.3	Odor Threshold:	NA				
9.4	pH:	8.7				
9.5	Melting Point/Freezing Point:	NA				
9.6	Initial Boiling Point/Boiling Range:	NA				
9.7	Flashpoint:	193 °C (380 °F)				
9.8	Upper/Lower Flammability Limits:	NA				
9.9	Vapor Pressure:	Negligible at ambient temperature				
9.10	Vapor Density:	NA				
9.11	Relative Density:	0.97				
9.12	Solubility:	Soluble in water				
9.13	Partition Coefficient (log Pow):	NA				
9.14	Autoignition Temperature:	NA				
9.15	Decomposition Temperature:	NA				
9.16	Viscosity:	NA				
9.17	Other Information:	NA				
	1	10. STABILITY & REACTIVITY				
10.1	Stability:	Stable at normal temperatures.				

10.1	Stability:	Stable at normal temperatures.					
10.2	Hazardous Decomposition Products:	Fumes, smoke, carbon monoxide, silicon oxides.					
10.3	Hazardous Polymerization:	Will not occur.					
10.4	Conditions to Avoid:	Open flames, sparks, high heat, and close proximity to incompatible substances.					
10.5	Incompatible Substances:	Strong oxidizing agents.					

11.1	Routes of Entry:	Inhalation: NO	Absorption:	YES	Ingestion:	YES			
11.2	Toxicity Data:	This product has NOT been tested on animals to obtain toxicology data. Toxicology data, found in scientific literature, is available for some of the components of the product but is not presented in this document.							
11.3	Acute Toxicity:	city: Moderate irritation to eyes and skin near affected areas.							
11.4	Chronic Toxicity:	oxicity: In long term studies (up to two years) no carcinogenic effects have been reported in any animal species tested.							
11.5	Suspected Carcinogen:	NA							
11.6	Reproductive Toxicity:	This product is not reported to produce re	This product is not reported to produce reproductive toxicity in humans.						
	Mutagenicity:	This product is not reported to produce m	utagenic effects in hum	ians.					
	Embryotoxicity: This product is not reported to produce embryotoxic effects in humans. Teratogenicity: This product is not reported to produce teratogenic effects in humans. Reproductive Toxicity: This product is not reported to produce reproductive effects in humans.								



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		SAFEIY DAIA SHEEI								
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		nemical (in accordance with WHS Regulation)								
11. TOXICOLOGICAL INFORMATION – cont'd										
11.7	Irritancy of Product:	See section 4.3								
11.8	Biological Exposure Indices:	NE								
11.9	11.9 Physician Recommendations: Treat symptomatically.									
		12. ECOLOGICAL INFORMATION								
12.1	1 Environmental Stability: There are no specific data available for this product.									
12.2	Effects on Plants & Animals:	There are no specific data available for this product.								
12.3	Effects on Aquatic Life:	LC ₅₀ (Fathead Minnows, 96-h): ≥ 750 mg/L								
13.1	Waste Disposal:	13. DISPOSAL CONSIDERATIONS								
13.1	Special Considerations:	Dispose of in accordance with federal, state, provincial and local hazardous waste laws.								
13.2	Special Considerations.	NA NA								
		14. TRANSPORTATION INFORMATION								
		nber, proper shipping name, hazard class & division, packing group) is shown for each mode of transportation. Additional								
desc		e required by 49 CFR, IATA/ICAO, IMDG and the CTDGR.								
14.1	49 CFR (GND):	NOT REGULATED								
14.2	IATA (AIR):	NOT REGULATED								
14.3	IMDG (OCN):	NOT REGULATED								
14.4	TDGR (Canadian GND):	NOT REGULATED								
14.5	ADR/RID (EU):	NOT REGULATED								
14.6	SCT (MEXICO):	NOT REGULATED								
14.7	ADGR (AUS):	NOT REGULATED								
		15. REGULATORY INFORMATION								
15.1	SARA Reporting Requirements:	This product does not contain any substances subject to SARA Title III, section 313 reporting requirements.								
15.2	SARA Threshold Planning Quantity:	There are no specific Threshold Planning Quantities for the components of this product.								
15.3	TSCA Inventory Status:	The components of this product are listed on the TSCA Inventory.								
15.4	CERCLA Reportable Quantity (RQ):	NA								
15.5	Other Federal Requirements:	This material does not contain any hazardous air pollutants. None of the components in this product are listed as priority								
15.0	Other Canadian Desulationar	pollutants under the CWA. None of the components in this product are listed as toxic pollutants under the CWA.								
15.6	Other Canadian Regulations:	This product has been classified according to the hazard criteria of the CPR and the SDS contains all of the information required by the CPR. The components of this product are listed on the								
		DSL/NDSL. None of the components of this product are listed on the Priorities Substances List.								
		WHMIS D2B (Other Toxic Effects)								
15.7	State Regulatory Information:	Canola Oil is found on the following state criteria list: Pennsylvania Right-to-Know List (PA) and New Jersey Right-to-Know List (NJ).								
		Poly (Ethylene Glycol) Sorbitol Hexaoleate is found on the following state criteria list: PA, NJ.								
		No other ingredients in this product, present in a concentration of 1.0% or greater, are listed on any of the following state								
		criteria lists: California Proposition 65 (CA65), Delaware Air Quality Management List (DE), Florida Toxic Substances								
		List (FL), Massachusetts Hazardous Substances List (MA), Michigan Critical Substances List (MI), Minnesota Hazardous								
		Substances List (MN), New Jersey Right-to-Know List (NJ), New York Hazardous Substances List (NY), Pennsylvania								
		Right-to-Know List (PA), Washington Permissible Exposures List (WA), Wisconsin Hazardous Substances List (WI).								
15.8	Other Requirements:	The primary components of this product are not listed in Annex I of EU Directive 67/548/EEC:								
		Harmful (Xn). Risk Phrases: (R) 20/21/22 36 – Harmful by inhalation, in contact with skin and if								
		swallowed. <u>Safety Phrases:</u> (S) 2-36-45 – Keep out of reach of children. Wear suitable protective								
	clothing. In case of accident or if you feel unwell seek medical advice immediately (show the label									
		where possible).								



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0103									
		16. OTHER INFO	DRMATION						
16.1	16.1 Other Information: WARNING! CAUSES SKIN IRRITATION. CAUSES SERIOUS EYE IRRITATION. Wash thoroughly with soap and water after handling. Wear protective gloves/ eye protection/ face protection. IF ON SKIN: Wash with plenty of soap and water. Specific treatment: see this container label. If skin irritation occurs: Get medical advice/attention. IF IN EYES Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. Use onl as directed. KEEP OUT OF REACH OF CHILDREN.								
16.2	Terms & Definitions:	See last page of this Safety Data Sheet.							
16.3	Disclaimer:	government regulations must be reviewed for an knowledge, the information contained herein is completeness is not guaranteed and no warra information contained herein relates only to the s	This Safety Data Sheet is offered pursuant to OSHA's Hazard Communication Standard, 29 CFR §1910.1200. Other government regulations must be reviewed for applicability to this product. To the best of ShipMate's & ProOne, Inc.'s knowledge, the information contained herein is reliable and accurate as of this date; however, accuracy, suitability or completeness is not guaranteed and no warranties of any type, either expressed or implied, are provided. The information contained herein relates only to the specific product(s). If this product(s) is combined with other materials, all component properties must be considered. Data may be changed from time to time. Be sure to consult the latest						
16.4	Prepared for:	Pro-1-One Lubricant Australia PTY LTD 6/165 Rookwood Rd, Yagoona NSW 2199, Sydney, Australia Tel: +61 1300 00 7761 e-mail: info@pro-one.net.au http://www.pro-one.net.au	EXTREME LUBRICANTS						
16.5	Prepared by:	ShipMate, Inc. P.O. Box 787 Sisters, Oregon 97759-0787 USA Tel: +1 (310) 370-3600 Fax: +1 (310) 370-5700 http://www.shipmate.com	ShipMate Dangerous Goods Training & Consulting						



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DEFINITION OF TERMS

ON

A large number of abbreviations and acronyms appear on a SDS. Some of these that are commonly used include the following:

GENERAL INFORMATION:

CAS No.	Chemical Abstract Service Number					
EXPOSURE	EXPOSURE LIMITS IN AIR:					
ACGIH	American Conference on Governmental Industrial Hygienists					
C	Ceiling Limit					
ES Exposure Standard (Australia)						
IDLH Immediately Dangerous to Life and Health						
OSHA U.S. Occupational Safety and Health Administration						
PEL	Permissible Exposure Limit					
STEL	Short-Term Exposure Limit					
TLV Threshold Limit Value						
TWA Time Weighted Average						

FIRST AID MEASURES:

CPR Cardiopulmonary resuscitation - method in which a person whose heart has stopped receives manual chest compressions and breathing to circulate blood and provide oxygen to the body

HMIS-III HEALTH, FLAMMABILITY & REACTIVITY RATINGS:

0	Minimal Hazard	HEALTH
1	Slight Hazard	FLAMMABILITY
2	Moderate Hazard	PHYSICAL HAZARDS
3	Severe Hazard	PERSONAL PROTECTI
4	Extreme Hazard	

PERSONAL PROTECTION RATINGS:

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в	0		н 🕞 🚯 🚷 😒				
С	0		I 🕞 🚯 😨				
D	B		J 🕒 🕼 🚱 D				
Е	0		к 🚯 🚯 🚯 🔇				
F	0		X Consult your supervisor or SOPs for special handling directions.				
Sa	efety Glass	es Splash Goggles	Face Shield & Protective Eyewear				
	Boots	Synthetic Apron	Protective Clothing & Full Suit				
Full I	Face Respi	irator Dust & Vapor Half- Mask Respirator	Full Face Airline Hood/Mask Respirator or SCBA				
отн	ER STAN	IDARD ABBREVIATION	S:				
	ML	Maximum Limit					
	mg/m3	milligrams per cubic meter					
	NA	Not Available					
	ND	Not Determined					
	NE	Not Established					
	NF	Not Found					
	NR	No Results					
	ppm	parts per million					
	SCBA	Self-Contained Breathing A					
NAT	IONAL FI	RE PROTECTION ASSO	CIATION: NFPA				
FLA	MMABILI	TY LIMITS IN AIR:					
	Autoignition Minimum temperature required to initiate combustion in air with no othe Temperature source of ignition						
	LEL	Lower Explosive Limit - lo explode or ignite in the pres	west percent of vapor in air, by volume, that will sence of an ignition source				
	UEL Upper Explosive Limit - highest percent of vapor in air, by volume, that will						

explode or ignite in the presence of an ignition source

HAZARD R	ATINGS:				
0	Minimal Haz	zard			
1	Slight Hazar	rd			
2	Moderate H	azard			
3	Severe Haz	ard			
4	Extreme Ha	zard			
ACD	Acidic				
ALK	Alkaline				
COR	Corrosive				
₩	Use No Wat	ter			
ох	Oxidizer				
TREFOIL					
TOXICOLO	TOXICOLOGICAL INFORMATION:				
	LD 50	Lethal Dose (solids & liquids) which I s	ki		

LD 50		Lethal Dose (solids & liquids) which kills 50% of the exposed animals s		
	LC 50	Lethal concentration (gases) which kills 50% of the exposed animal		
	ppm	Concentration expressed in parts of material per million parts		
	TD _{io}	Lowest dose to cause a symptom		
	TCLo	Lowest concentration to cause a symptom		
TD _{io} , LD	lo, & LD o or	Lowest dose (or concentration) to cause lethal or toxic effects		
TC, TC ₀ ,	LC ₁₀ , & LC ₀			
	IARC	International Agency for Research on Cancer		
	NTP	National Toxicology Program		
	RTECS	Registry of Toxic Effects of Chemical Substances		
BCF		Bioconcentration Factor		
	TLm	Median threshold limit		
log K _{ov}	or log K _{oc}	Coefficient of Oil/Water Distribution		
REGULATORY INFORMATION:				
WHMIS	Canadian W	/orkplace Hazardous Material Information System		
DOT	U.S. Depart	ment of Transportation		
тс	Transport C	anada		
EPA	U.S. Enviror	nmental Protection Agency		
DSL	Canadian D	omestic Substance List		
NOHSC	National Oc	cupational Health and Safety Commission (Australia)		
NDSL	NDSL Canadian Non-Domestic Substance List			
PSL	PSL Canadian Priority Substances List			
TSCA	U.S. Toxic S	Substance Control Act		
EU	European U	nion (European Union Directive 67/548/EEC)		
WGK	Wassergefä	hrdungsklassen (German Water Hazard Class)		
HMIS-III	National Pa	int & Coatings Association Hazardous Materials Identification System		
MODIVELACE LIAZADDOLLO MATERIAL O IDENTIFICATION (MUMUS) OVOTEM.				

WORKPLACE HAZARDOUS MATERIALS IDENTIFICATION (WHMIS) SYSTEM:

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Class A	Class B	Class C	Class D1	Class D2	Class D3	Class E	Class F	
Compressed	Flammable	Oxidizing	Toxic	Irritation	Infectious	Corrosive	Reactive	
EC (67/548/EEC) INFORMATION								

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с	E	F	N	0	т	Xi	Xn			
Corrosive	Explosive	Flammable	Harmful	Oxidizing	Toxic	Irritant	Harmful			

CLP/GHS (1272/2008/EC) PICTOGRAMS:

\diamond	$\langle \mathbf{x} \rangle$		\diamond					
GHS01	GHS02	GHS03	GHS04	GHS05	GHS06	GHS07	GHS08	GHS09
Explosive	Flammable	Oxidizer	Pressurized	Corrosive	Toxic	Harmful Irritating	Health Hazard	Environment